



# VAPPRO VCI-841

## LOW ODOUR VCI POWDER FOR HYDROTESTING

**NATO STOCK NUMBER:**  
6850-32-078-2090

### OVERVIEW

Vapro VCI-841 is a low odour VCI powder specially developed to inhibit both ferrous and non-ferrous metals from corrosion after hydrotest. It eliminates formation of corrosion due to residual water after draining hydrotest water. Vapro VCI-841 eliminates the need to force dry the piping system after pressure testing and flushing. Reduces downtime caused by formation of corrosion in piping system which can result in seized valves, blocked pipework and potential damage to downstream process equipment.

Vapro VCI-841 is also an excellent product for dry corrosion protection of metals in recessed areas, interior cavities and voids.

### TYPICAL APPLICATIONS

- Hydroblasting, hydrostatic testing.
- Tanks, casing, pumps, valves.
- Tubulars, structures, boiler pipework.
- Heat exchangers.
- Skid module piping system.
- Additive to standing water.

### ADVANTAGES

- Non-toxic.
- Easy to apply.
- Multi-metal protection.
- Does not contain phosphates or other heavy metals
- Does not contain ODS (Ozone Depleting Substances).
- Little or no surface preparation required.
- Protected products can be shipped to customer without removing of water or powder for dry corrosion protection of metals.
- Biodegradable.
- Environmental friendly.
- Eliminates formation of corrosion due to residual water.





## PROCEDURE FOR INCORPORATING VAPPRO 841 VCI POWDER WITH HYDROTEST WATER

- Calculate the volume of the system to be hydrostatically pressure tested.
- Add Vapro VCI-841 Powder to test water at a rate of 0.2% to 0.5% by weight depending on the humidity and salinity of the environment.
- Agitate the mixture for even dispersion.
- Carry out pressure test.
- Drain down system and seal all vents.

## PROCEDURE FOR DRY CORROSION PROTECTION OF TUBULARS

- Applying powder by dusting, fogging or sprinkling. After application seal all vents.
- Fogging can be achieved by using a low pressure air hose and sandblast cup.
- For powder application, use 320 grams of VAPPRO VCI-841 per cubic metre of enclosed space.

## METHOD OF REMOVAL

When required, VAPPRO VCI-841 in powder form can be easily removed by using a low pressure air gun or by a water rinse.

## SPECIFICATIONS

### Form

Powder

### Appearance

White Powder

### Solubility In Water

Yes

### Odour

Low odour

### Special Labeling

None

### pH

11(1% aqueous solution)

## AVAILABLE PACKAGING

25 kgs/drum

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