





VAPPRO VCI-849-SF SILICATE FREE VCI POWDER

NATO STOCK NUMBER:

Protects Heat Recovery Steam Generators (HRSG) and High Pressure Boilers from Corrosion. Eliminates Silica Carryover & Turbine Deposits.

INTRODUCTION

Passed German VIA (Vapour Inhibition Ability) Test TL 8135-002

Silica carryover causes turbine deposits, silica deposits in turbines can occur even when boiler water carryover is negligible. Steam selectively picks up silica from boiler water; dissolves it and carries it to the turbine where it redeposits. Research shows that the key to eliminate silica carryover is keeping the boiler water free from silica.

Vappro VCI-849 SF silicate-free VCI powder was developed to provide corrosion protection of heat recovery steam generators, high pressure boilers and to eliminate turbine deposits.

PRODUCT DESCRIPTION

Vappro VCI-849 SF is a silicate-free Vapor phase Corrosion Inhibitor powder specially developed for corrosion protection of ferrous metals in recessed areas, interior cavities and voids of heat recovery steam generators and high pressure boilers.

It provides an extremely efficient dry method to protect metals within an enclosed space. The VCI vaporizes and polarizes on all metal surfaces reaching all exposed areas including recessed sections and interior cavities.

SPECIAL FEATURES

- Free from contain silicates, phosphates, nitrites, or heavy metals.
- Ease of Application.
- Slight or no surface preparation is required.
- Provides monomolecular VCI protecting inhibiting layer.
- Provides up to 24 months of continuous protection.
- Vapor phase inhibiting feature protects inaccessible and recessed surfaces.
- Protected products can be shipped to customers without removing powder.
- If the VCI inhibiting layer is disturbed by moisture or opening the enclosed space, the layer is replenished by continuous VCI redeposition.
- Prevents further corrosion of pre-coated and painted surfaces.
- When required Vappro VCI-849 SF powder can be removed by air gun or water rinse if there is no caking of VCI powder.
- Provides protection to ferrous metals only
- It conforms to MIL I-22110C.





























APPLICATIONS

- Corrosion protection for recessed areas, interior cavities and voids of heat recovery steam generators and high pressure boilers.
- Protection of tubular structures, pipes, vessels, and turbines
- Protection of internal surfaces of compressors, turbines, engines, tanks, boilers, and heat exchangers
- Dry lay-up of closed circuit cooling systems
- Equipment protection after hydrostatic testing
- Parts, components, and completed assemblies during shipping and storage
- Protects carbon steel, stainless steel, iron, pig iron, and aluminium.

MODE OF APPLICATIONS

Apply Vappro VCI-849SF Powder by dusting, fogging, sprinkling or in pouch. After application simply cover, close or seal the interior cavity or void. Fogging is easily achieved with a low pressure air hose and Vappro sandblast cup or by inverting a wet/dry vaccuum.

DOSAGE

 $300-500 \text{ g/m}^3$

METHOD OF REMOVAL

When required, Vappro VCI-849SF powder form can be removed by using a low pressure air gun or by a water rinse. Typically, if applied in aqueous form the product does not require removal.

SPECIFICATIONS

Appearance

pH at 1% solution

Off white powder

 7 ± 1.0

Solubility in water

Yes

PRECAUTION

Caking of Vappro VCI-849SF powder may occur when it is exposed to moisture and then dried. The likelihood of this is increased when powder is exposed to high heat and multiple wet/dry cycles.

When powder gets caked, baked, and hardened it requires removal by mechanical means or by using Magna 113 descaling solution or Magna Red.

To avoid caking of powder do not over apply or unevenly disperse Vappro VCI-849SF powder.

Powder is not soluble in hydrocarbon fluids. Rinse powder from vessels before adding hydrocarbon fluids.

Powder should be removed from area; 4-6 cm each side of weld, before welding, or other high temperature processing

AVAILABLE PACKAGING

Vappro VCI-849 SF is packaged in 25 kilos fibre drum and 180 kilos fibre drum.

Magna

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